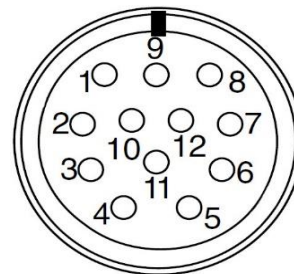


TI-5920 Cable Pinouts - Moog G Series - Resolver M23 12 pin			
Line	12 Pin M23 #	7 Pin J12 TB	Conductor Color
EXC	7	2	WHT/BLK
EXC*	8	3	RED/BLK
COS	1	4	RED
COS*	2	5	BLK
SIN	3	6	ORG
SIN*	4	7	BLU
TEMP+	5	FREE	GRN
TEMP-	6	FREE	WHT

- 6ft of 8 conductor cable
- Standard keying above pin 9

Euro end of Cable

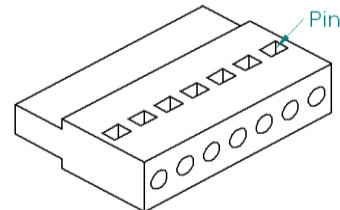
1. Slide on back of connector assy.
2. Strip off .75" of cover and remove foil
3. Strip all wires
4. Tin end of all wires
5. Install the round connector
6. Thread collar and strain relief onto the connector



7 Pin TB For TI-5040

TB end of cable

1. Strip off 2" of cover and remove foil
2. Apply .75" of .25" heat shrink at end of cover
3. Cut wires to proper length, strip and install in 7 pin TB
4. Install identifying sticker on TB



12 pin M23 Kit

M/E P/N: 21135912
 Manuf. P/N: Amphenol MA7CAE1200S-S1-KIT

Terminal Block - 7pin

M/E P/N: 21235107
 Manuf. P/N: PCD ELFT 07260